

4306
SHIP
~~7-17~~

Plex 5/29/18 9:43 AM dart.logan.david

Date: 09/12/18

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Page 1 of 1

Page 1 of 1Page 1 of 1Page 1 of 1Page 1 of 1

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

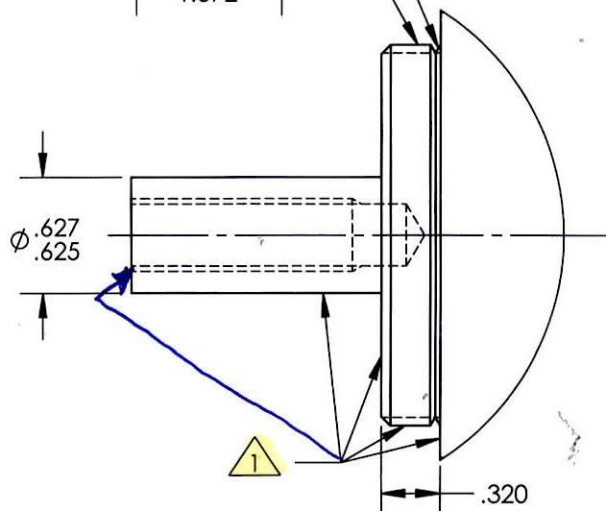
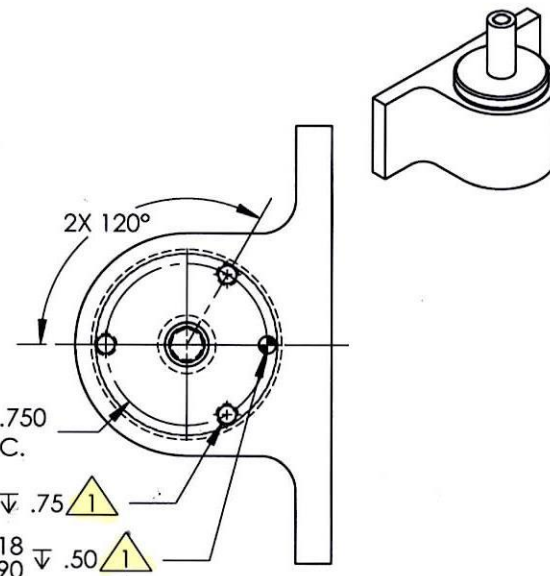
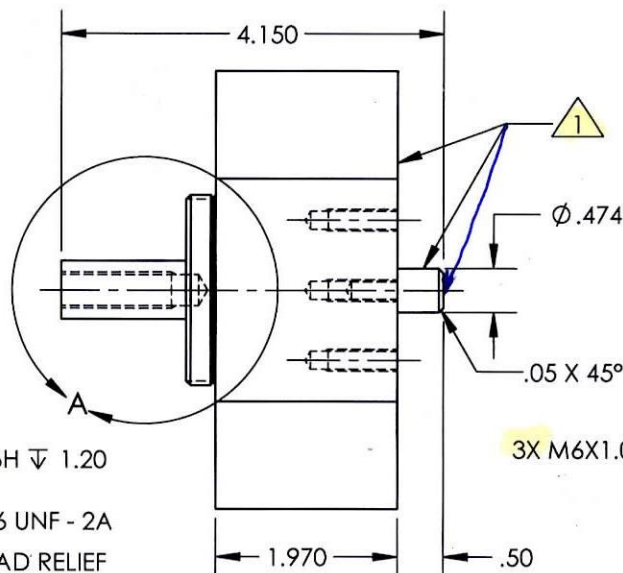
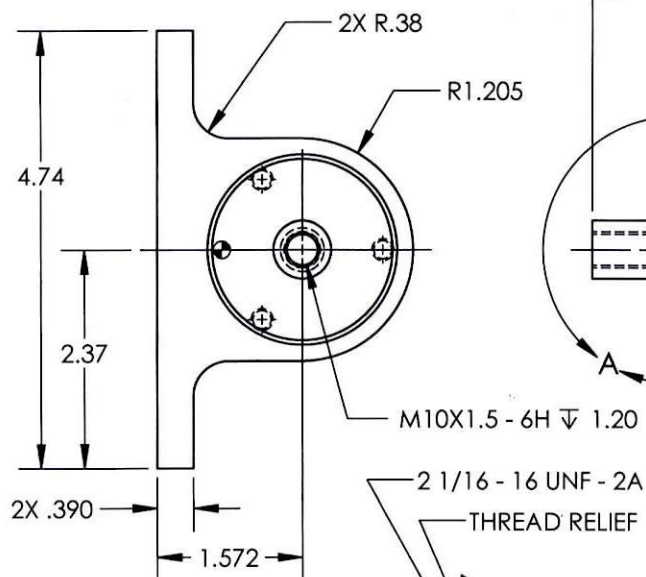
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No.: _____ NCR No.: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																																																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																																																																																																	
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0173	-5 CH'D DIM WAS Ø2.165 IS Ø2.165 +.000/-.010, ADDED BREAK EDGE NOTE.	10/17/2016	RJC	SM
3	17-0071	-5 CH'D REMOVED DIM Ø2.165+.000/-.010, 60°, .190, Ø2.087; REMOVED NOTE "BREAK EDGE"; CH'D DIM WAS Ø.630 IS Ø.627/.625; ADDED DIM 2 1/16 - 16 UNF - 2A; ADDED NOTE "THREAD RELIEF"; CH'D MAT'L WAS A36/1018/1020 HR IS 303 S.S.; REMOVED FINISH ZINC PLATE SPEC. ASTM B633 TYPE 1 SC2.	3/23/2017	SM	JAG



DETAIL A
SCALE 1 : 1

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20180712

(5)

SUPPORT 1

NOTE:

1 NO POWDER COAT ON SURFACE.

DART AEROSPACE	
TITLE MRH DAMPER SETTING TOOL	
DWG NO. RBEM622V4008101-5	REV 3
MAT'L 303 S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH POWDER COAT YELLOW	.XX ± .01 ANGLES ± 5°
SPEC FED #13538	.X ± .1 SURFACES = 125/
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:2	DATE 3/3/2016
SHEET 4 OF 11	